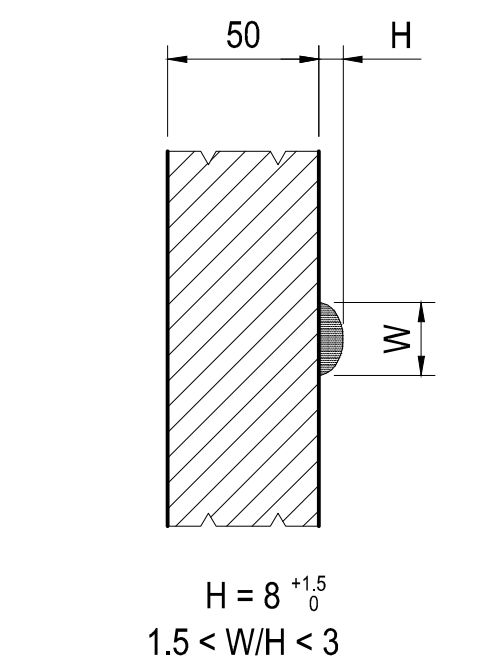


PILE -P3- (LONG PILE)  
No.1 TOTAL REQUIRED

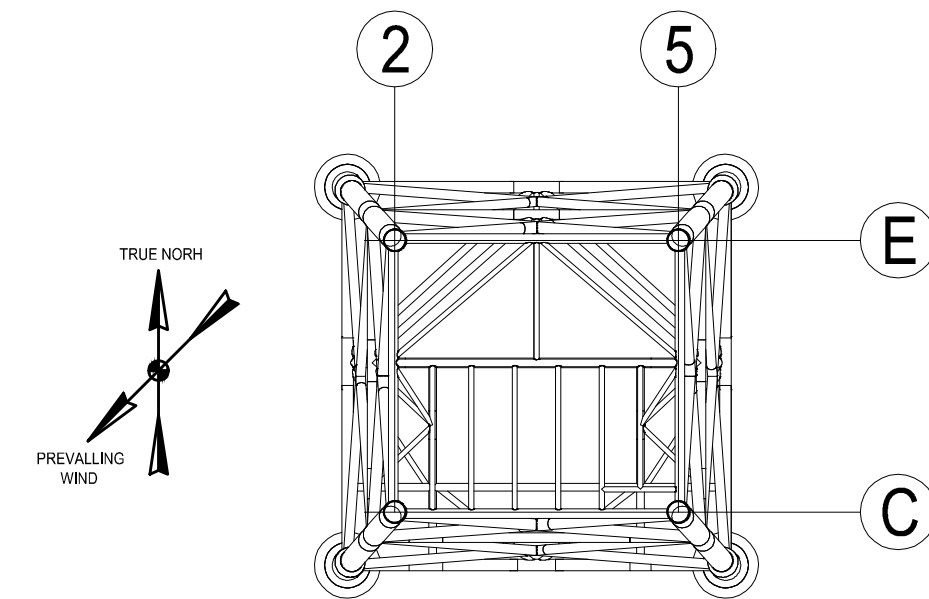
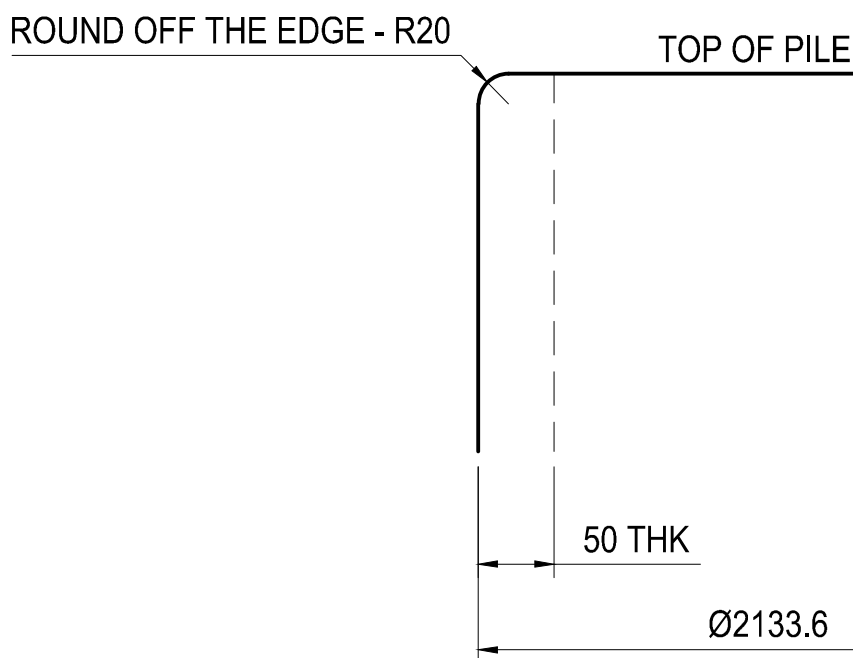
PILE -P4- (INTERMEDIATE PILE)  
No.1 TOTAL REQUIRED

PILE -P1- (SHORT PILE)  
No.1 TOTAL REQUIRED

PILE -P2- (SHORT PILE)  
No.1 TOTAL REQUIRED



WELD BEAD DETAIL



APPLICABLE MATERIALS AND GRADES		
STRUCTURAL COMPONENTS	CLASS	STEEL TYPE
WELDED PIPE	B	B1
WELDED CONE	B	B1

- 1 - ALL DIMENSIONS AND ELEVATIONS ARE IN MILLIMETERS U.N.O.  
2 -ALL ELEVATIONS ARE REFERED TO L.A.T.

REFERENCE DRAWING	
DESCRIPTION	DRAWING No
JACKET - GENERAL NOTES AND DRAWING LIST	EPS-TEC-STR-DWG-50000
JACKET - TUBULAR JOINTS - STD CONNECTION DETAILS	EPS-TEC-STR-DWG-50002
JACKET - TUBULAR JOINTS - STD WELDING DETAILS	EPS-TEC-STR-DWG-50003

NOTES

DOCUMENT IDENTIFIER	SCALE	SH. / OF	REV.
EPS-TEC-STR-DWG-50019	1:100	1   1	2